

UNITED STATES DEPARTMENT OF THE INTERIOR BUREAU OF MINES HELIUM ACTIVITY HELIUM RESEARCH CENTER INTERNAL REPORT

A DIGITAL PRESSURE READOUT DEVICE

BY

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APPLIED RESEARCH

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HELIUM RESEARCH CENTER

INTERNAL REPORT

A DIGITAL PRESSURE READOUT DEVICE

Ву

R. E. Noon

Branch of Applied Research
Project 4338

January 1965

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CONTENTS

Pa	ige
Introduction	3
Operational procedure	4
ILLUSTRATIONS	
Fig.	
1. Front view of digital pressure device	,
2. Flow diagram for digital pressure device 6	;
3. Rear view of digital pressure device 6	,

CONTENTS

			Pag	
eduction				
actional procedure				
Rear view of digital pressure device				

A DIGITAL PRESSURE READOUT DEVICE

by

R. E. Noon $\frac{1}{}$

INTRODUCTION

This report is written to supplement Internal Report No. $50^{2/}$ and includes an operating procedure, gas-flow diagram, and two photographs of the subject instrument.

The device, described in the above-mentioned report, has received wide acceptance in the Helium Research Center for a number of applications. The accuracy of this instrument is considerably better than that claimed by precision-gage manufacturers, ± 0.1 percent. Aside from the accuracy, the system incorporates a digital readout device which reduces chance of error in reading and is also adapted for use with a recorder.

Having a millivolt output signal, this instrument might easily be adapted for telemetering purposes.

^{1/} Physical Science Technician, Helium Research Center, Bureau of Mines, Amarillo, Texas.

^{2/} McVey, J. R., and R. E. Noon. A Digital Pressure Readout Device. Helium Research Center Internal Report No. 50, October 1964, 9 pp.

A DIGITAL PERSSURE READOUT DEVICE

Vd.

R. E. Noon-1/

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^{2/} McVey, J. R., and R. E. Noon, A Digital Pressure Readont Device. Halium Research Center Internal Report No. 30, October 1904, 9 p.

OPERATIONAL PROCEDURE

- 1. Connect 120-volt ac power supply.
- 2. Position power switch to "on."
- 3. Push battery test switch to "battery test" position. Meter should read 9 volts dc.
 - 4. Position battery test switch to "battery on."
- 5. Connect a pressure line from railroad car, trailer, or other pressurized container to the pressure inlet connection located center of forward panel.
- 6. Open purge valve on instrument panel and purge line slowly from shipping container through this purge valve.
 - 7. Allow instrument to stabilize approximately 15 minutes.
- 8. Stop purge flow and adjust digital zero control until instrument reads exactly zero before each pressure check.
 - 9. Close purge valve and introduce pressure to instrument.
- 10. Record maximum pressure reading, close supply valve, purge out pressure from line, and observe instrument reading at atmospheric pressure. If not zero, repeat complete cycle.

OPERATIONAL DESCRIPTION

- 1. Connect 120-volt ac power supply.
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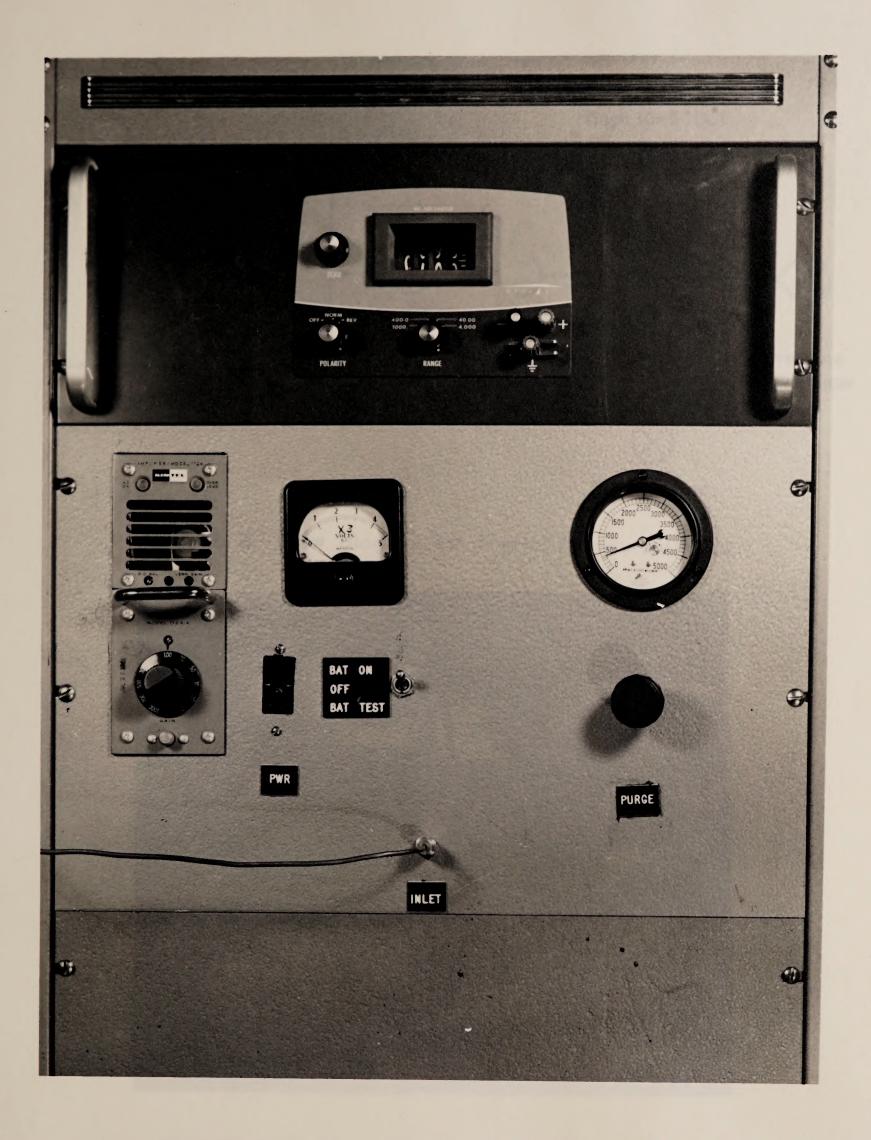


FIGURE I. - Front View of Digital Pressure Device



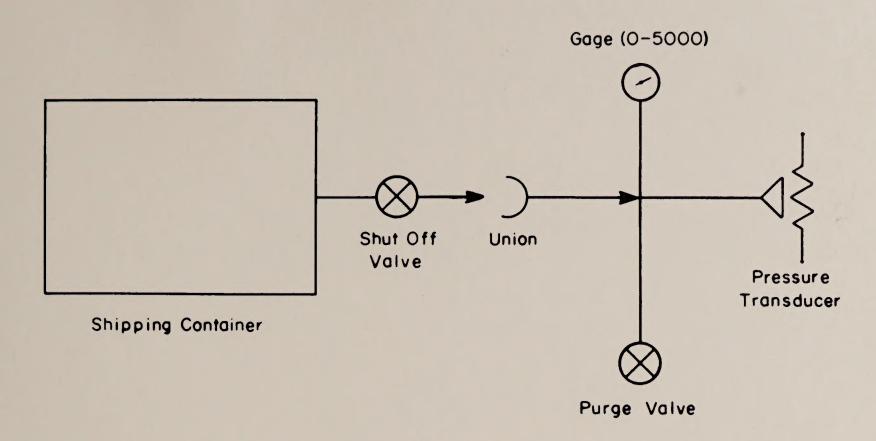


FIGURE 2.- Flow Diagram for Digital Pressure Device

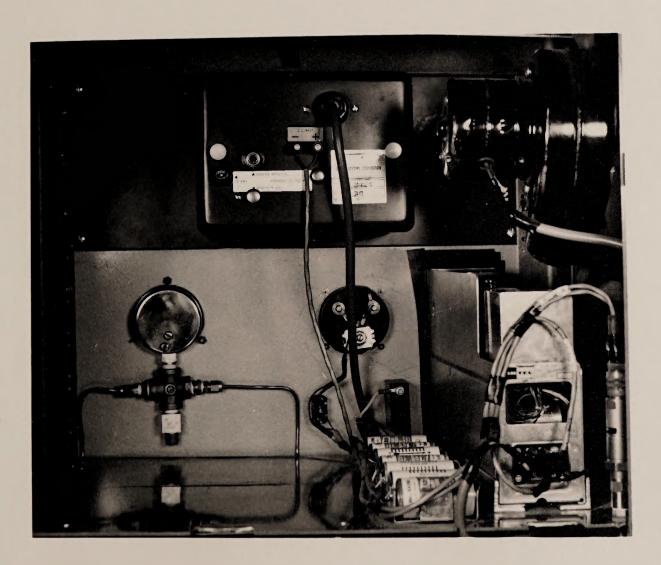


FIGURE 3. - Rear View of Digital Pressure Device



